

SOLUBLE LUBRICATING SURFACE-TREATED STAINLESS STEEL SHEET  
WITH EXCELLENT SHAPABILITY FOR FUEL TANK AND METHOD FOR  
MANUFACTURING FUEL TANK

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ABSTRACT OF THE DISCLOSURE

10           A soluble lubricating surface-treated stainless  
steel sheet with excellent shapability for fuel tanks,  
comprising a substrate having on both surfaces or one  
surface thereof a soluble lubricating resin film.  
Preferably, the soluble lubricating resin film mainly  
15           comprises (A) an alkali-soluble polyurethane resin  
composition containing a carboxyl group or a sulfonic  
acid group within the molecule and having a glass  
transition point of 100°C or more as a dry film and (B) a  
lubricating function-imparting agent in an amount of from  
20           1 to 30% by mass based on the polyurethane composition.